

*Smoking Needles Machine Knitting*  
***Passap Crewneck w/pocket***

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With a marking pen, mark neck opening on wrong side of fabric.

At the sewing machine stitch a zigzag row along marking line and cut close to, but not through this stitching. Also at the sewing machine, stitch one shoulder seam.

Hold cut neck edge up to machine to determine how many needles are needed.

Over those needles, cast on in 1 x 1 or 2 x 1 rib.

Locks N/N. Stitch size 2.5/2.5 knit 1 row.

Locks CX/CX. Stitch size 3.0/3.0 Knit 2 rows.

N/N 3.5/3.5 Knit 1 row. Lock is on right.

Knit 24 rows.

Bring in between empty needles on both beds to work position.

Locks CX/CX. Stitch size 4/4 Knit 4 rows.

**Racking handle down.**

Locks N/N knit 1 row.

Locks are on left. CX/CX. Stitch size 6/6 Knit 6 rows.

Lower the front bed and with the right side of the garment facing up and cut edge facing you, hang it over the back bed (shoulder seam will not be at the center of the bed).

Push the cut edge down between the two beds.

Close the beds.

Transfer front bed needles to back bed pulling back bed needles out to full extension.

Release yarn from tension mast and **hand** knit 1 row to the right. Carefully flip the garment over the front bed.

Latch tool bind off around back bed needles.